

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Product form : Mixture
Product name : LAYOUT INK Fluid (White)
UFI : 5HD0-S0FE-Q00M-Y72M

1.2. Relevant identified uses of the substance or mixture and uses advised against

1.2.1. Relevant identified uses

Main use category : Industrial use, Professional use
Industrial/Professional use spec : Industrial
For professional use only

1.2.2. Uses advised against

No additional information available

1.3. Details of the supplier of the safety data sheet

Manufacturer

ROCOL a division of ITW Ltd
Rocol House
Wakefield Rd, Swillington
LS26 8BS Leeds - United Kingdom
T +44 (0)113 232 2600
customer.service@rocol.com - www.rocol.com

1.4. Emergency telephone number

Emergency number : +44 (0)113 232 2600

Country	Organisation/Company	Address	Emergency number	Comment
United Kingdom	National Poisons Information Service (Birmingham Centre) City Hospital	Dudley Road B18 7QH Birmingham	0344 892 0111	

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

Classification according to Regulation (EC) No. 1272/2008 [CLP]

Flammable liquids, Category 2 H225
Serious eye damage/eye irritation, Category 2 H319
Full text of H statements : see section 16

Adverse physicochemical, human health and environmental effects

No additional information available

2.2. Label elements

Labelling according to Regulation (EC) No. 1272/2008 [CLP]

Hazard pictograms (CLP) :



GHS02

GHS07

Signal word (CLP) :

Danger

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Hazard statements (CLP)	: H225 - Highly flammable liquid and vapour. H319 - Causes serious eye irritation.
Precautionary statements (CLP)	: P210 - Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. P280 - Wear protective clothing, eye protection, face protection, protective gloves. P305+P351+P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. P337+P313 - If eye irritation persists: Get medical advice/attention.

2.3. Other hazards

No additional information available

SECTION 3: Composition/information on ingredients

3.1. Substances

Not applicable

3.2. Mixtures

Name	Product identifier	%	Classification according to Regulation (EC) No. 1272/2008 [CLP]
Titanium Dioxide substance with national workplace exposure limit(s) (GB)	(CAS-No.) 13463-67-7 (EC-No.) 236-675-5 (REACH-no) 01-2119489379-17	15 – 30	Not classified
KAOLIN substance with national workplace exposure limit(s) (GB)	(CAS-No.) 1332-58-7 (EC-No.) 310-194-1 (REACH-no) EXEMPTED IN ACCORDANCE WITH ANNEX 7	5 – 10	Not classified
PL020 POLISH		5 – 10	Flam. Liq. 2, H225 Eye Irrit. 2, H319 STOT SE 2, H371

Full text of H-statements: see section 16

SECTION 4: First aid measures

4.1. Description of first aid measures

First-aid measures general	: Never give anything by mouth to an unconscious person. If you feel unwell, seek medical advice (show the label where possible).
First-aid measures after inhalation	: Allow affected person to breathe fresh air. Allow the victim to rest.
First-aid measures after skin contact	: Rinse skin with water/shower. Take off immediately all contaminated clothing.
First-aid measures after eye contact	: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/attention. Get medical advice/attention.
First-aid measures after ingestion	: Rinse mouth. Do NOT induce vomiting. Obtain emergency medical attention.

4.2. Most important symptoms and effects, both acute and delayed

Symptoms/effects after eye contact	: Causes serious eye irritation.
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4.3. Indication of any immediate medical attention and special treatment needed

No additional information available

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SECTION 5: Firefighting measures

5.1. Extinguishing media

- Suitable extinguishing media : Foam. Dry powder. Carbon dioxide. Water spray. Sand.
Unsuitable extinguishing media : Do not use a heavy water stream.

5.2. Special hazards arising from the substance or mixture

- Fire hazard : Highly flammable liquid and vapour.
Explosion hazard : May form flammable/explosive vapour-air mixture.

5.3. Advice for firefighters

- Firefighting instructions : Use water spray or fog for cooling exposed containers. Exercise caution when fighting any chemical fire. Prevent fire fighting water from entering the environment.
Protection during firefighting : Do not enter fire area without proper protective equipment, including respiratory protection.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

- General measures : Remove ignition sources. Use special care to avoid static electric charges. No open flames. No smoking.

6.1.1. For non-emergency personnel

- Emergency procedures : Evacuate unnecessary personnel.

6.1.2. For emergency responders

- Protective equipment : Equip cleanup crew with proper protection.
Emergency procedures : Ventilate area.

6.2. Environmental precautions

Prevent entry to sewers and public waters. Notify authorities if liquid enters sewers or public waters.

6.3. Methods and material for containment and cleaning up

- Methods for cleaning up : Soak up spills with inert solids, such as clay or diatomaceous earth as soon as possible. Collect spillage. Store away from other materials.

6.4. Reference to other sections

See Heading 8. Exposure controls and personal protection.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

- Additional hazards when processed : Handle empty containers with care because residual vapours are flammable.
Precautions for safe handling : Wash hands and other exposed areas with mild soap and water before eating, drinking or smoking and when leaving work. Provide good ventilation in process area to prevent formation of vapour. No open flames. No smoking. Use only non-sparking tools.
Hygiene measures : Wash hands, forearms and face thoroughly after handling.

7.2. Conditions for safe storage, including any incompatibilities

- Technical measures : Proper grounding procedures to avoid static electricity should be followed. Ground/bond container and receiving equipment. Use explosion-proof electrical/ventilating/lighting equipment.
Storage conditions : Keep only in the original container in a cool, well ventilated place away from : Keep in fireproof place. Keep container tightly closed.
Incompatible products : Strong bases. Strong acids.
Incompatible materials : Sources of ignition. Direct sunlight. Heat sources.

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7.3. Specific end use(s)

No additional information available

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

8.1.1 National occupational exposure and biological limit values

Titanium Dioxide (13463-67-7)	
United Kingdom - Occupational Exposure Limits	
Local name	Titanium dioxide
WEL TWA (OEL TWA) [1]	4 mg/m ³ respirable 10 mg/m ³ total inhalable
Regulatory reference	EH40/2005 (Fourth edition, 2020). HSE

KAOLIN (1332-58-7)

United Kingdom - Occupational Exposure Limits	
Local name	Kaolin
WEL TWA (OEL TWA) [1]	2 mg/m ³ respirable dust
Regulatory reference	EH40/2005 (Fourth edition, 2020). HSE

8.1.2. Recommended monitoring procedures

No additional information available

8.1.3. Air contaminants formed

No additional information available

8.1.4. DNEL and PNEC

No additional information available

8.1.5. Control banding

No additional information available

8.2. Exposure controls

8.2.1. Appropriate engineering controls

No additional information available

8.2.2. Personal protection equipment

Personal protective equipment:

Avoid all unnecessary exposure.

8.2.2.1. Eye and face protection

Eye protection:
Chemical goggles or safety glasses

8.2.2.2. Skin protection

Hand protection:
Wear protective gloves.

8.2.2.3. Respiratory protection

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Respiratory protection:

Wear appropriate mask

8.2.2.4. Thermal hazards

No additional information available

8.2.3. Environmental exposure controls

Other information:

Do not eat, drink or smoke during use.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	: Liquid
Colour	: white.
Odour	: Characteristic odour.
Odour threshold	: No data available
pH	: No data available
Relative evaporation rate (butylacetate=1)	: No data available
Melting point	: No data available
Freezing point	: No data available
Boiling point	: No data available
Flash point	: 13 °C
Auto-ignition temperature	: >100
Decomposition temperature	: No data available
Flammability (solid, gas)	: No data available
Vapour pressure	: No data available
Relative vapour density at 20 °C	: No data available
Relative density	: No data available
Solubility	: No data available
Partition coefficient n-octanol/water (Log Pow)	: No data available
Viscosity, kinematic	: No data available
Viscosity, dynamic	: No data available
Explosive properties	: No data available
Oxidising properties	: No data available
Explosive limits	: No data available

9.2. Other information

No additional information available

SECTION 10: Stability and reactivity

10.1. Reactivity

No additional information available

10.2. Chemical stability

Highly flammable liquid and vapour. May form flammable/explosive vapour-air mixture.

10.3. Possibility of hazardous reactions

Not established.

10.4. Conditions to avoid

Direct sunlight. Extremely high or low temperatures. Open flame.

10.5. Incompatible materials

Strong acids. Strong bases.

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10.6. Hazardous decomposition products

fume. Carbon monoxide. Carbon dioxide. May release flammable gases.

SECTION 11: Toxicological information

11.1 Information on toxicological effects

Acute toxicity (oral) : Not classified
Acute toxicity (dermal) : Not classified
Acute toxicity (inhalation) : Not classified

Titanium Dioxide (13463-67-7)

LD50 oral rat	> 5000 mg/kg bodyweight Animal: rat, Animal sex: female, Guideline: OECD Guideline 425 (Acute Oral Toxicity: Up-and-Down Procedure), Guideline: EPA OPPTS 870.1100 (Acute Oral Toxicity)
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PL020 POLISH

LD50 oral rat	7060 mg/kg
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Skin corrosion/irritation : Not classified
Additional information : Based on available data, the classification criteria are not met
Serious eye damage/irritation : Causes serious eye irritation.
Respiratory or skin sensitisation : Not classified
Additional information : Based on available data, the classification criteria are not met
Germ cell mutagenicity : Not classified
Additional information : Based on available data, the classification criteria are not met
Carcinogenicity : Not classified
Additional information : Based on available data, the classification criteria are not met

Titanium Dioxide (13463-67-7)

IARC group	2B - Possibly carcinogenic to humans
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Reproductive toxicity : Not classified
Additional information : Based on available data, the classification criteria are not met
STOT-single exposure : Not classified
Additional information : Based on available data, the classification criteria are not met

PL020 POLISH

STOT-single exposure	May cause damage to organs.
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STOT-repeated exposure : Not classified
Additional information : Based on available data, the classification criteria are not met
Aspiration hazard : Not classified
Additional information : Based on available data, the classification criteria are not met
Potential adverse human health effects and symptoms : Based on available data, the classification criteria are not met

SECTION 12: Ecological information

12.1. Toxicity

Hazardous to the aquatic environment, short-term (acute) : Not classified

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Hazardous to the aquatic environment, long-term (chronic) : Not classified

Titanium Dioxide (13463-67-7)	
LC50 - Fish [1]	155 mg/l Test organisms (species): other:Japanese Medaka
EC50 - Crustacea [1]	19.3 mg/l Test organisms (species): Daphnia magna
EC50 - Crustacea [2]	27.8 mg/l Test organisms (species): Daphnia magna
EC50 72h - Algae [1]	> 100 mg/l Test organisms (species): Pseudokirchneriella subcapitata (previous names: Raphidocelis subcapitata, Selenastrum capricornutum)
NOEC (chronic)	≥ 2.92 mg/l Test organisms (species): Daphnia magna Duration: '21 d'

KAOLIN (1332-58-7)	
LC50 - Fish [1]	> 1000 mg/l
EC50 - Other aquatic organisms [1]	> 1000 mg/l

12.2. Persistence and degradability

LAYOUT INK Fluid (White)	
Persistence and degradability	Not established.

12.3. Bioaccumulative potential

LAYOUT INK Fluid (White)	
Bioaccumulative potential	Not established.

12.4. Mobility in soil

No additional information available

12.5. Results of PBT and vPvB assessment

No additional information available

12.6. Other adverse effects

Additional information : Avoid release to the environment.

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Product/Packaging disposal recommendations : Dispose in a safe manner in accordance with local/national regulations. Dispose of contents/container to hazardous or special waste collection point, in accordance with local, regional, national and/or international regulation.

Additional information : Handle empty containers with care because residual vapours are flammable.

Ecology - waste materials : Avoid release to the environment.

SECTION 14: Transport information






In accordance with ADR / IMDG / IATA / ADN / RID

ADR	IMDG	IATA	ADN	RID
14.1. UN number				
UN 1170	UN 1170	UN 1170	UN 1170	UN 1170

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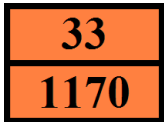
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14.2. UN proper shipping name				
ETHANOL SOLUTION (ETHYL ALCOHOL SOLUTION)	ETHANOL SOLUTION (ETHYL ALCOHOL SOLUTION)	Ethanol solution	ETHANOL SOLUTION (ETHYL ALCOHOL SOLUTION)	ETHANOL SOLUTION (ETHYL ALCOHOL SOLUTION)
Transport document description				
UN 1170 ETHANOL SOLUTION (ETHYL ALCOHOL SOLUTION), 3, II, (D/E)	UN 1170 ETHANOL SOLUTION (ETHYL ALCOHOL SOLUTION), 3, II	UN 1170 Ethanol solution, 3, II	UN 1170 ETHANOL SOLUTION (ETHYL ALCOHOL SOLUTION), 3, II	UN 1170 ETHANOL SOLUTION (ETHYL ALCOHOL SOLUTION), 3, II
14.3. Transport hazard class(es)				
3	3	3	3	3
				
14.4. Packing group				
II	II	II	II	II
14.5. Environmental hazards				
Dangerous for the environment : No	Dangerous for the environment : No Marine pollutant : No	Dangerous for the environment : No	Dangerous for the environment : No	Dangerous for the environment : No
No supplementary information available				

14.6. Special precautions for user

Overland transport

Classification code (ADR)	: F1
Special provisions (ADR)	: 144, 601
Limited quantities (ADR)	: 1I
Excepted quantities (ADR)	: E2
Packing instructions (ADR)	: P001, IBC02, R001
Mixed packing provisions (ADR)	: MP19
Portable tank and bulk container instructions (ADR)	: T4
Portable tank and bulk container special provisions (ADR)	: TP1
Tank code (ADR)	: LGBF
Vehicle for tank carriage	: FL
Transport category (ADR)	: 2
Special provisions for carriage - Operation (ADR)	: S2, S20
Hazard identification number (Kemler No.)	: 33
Orange plates	: 

Tunnel restriction code (ADR)	: D/E
EAC code	: •2YE

Transport by sea

Special provisions (IMDG)	: 144
Limited quantities (IMDG)	: 1 L
Excepted quantities (IMDG)	: E2
Packing instructions (IMDG)	: P001
IBC packing instructions (IMDG)	: IBC02
Tank instructions (IMDG)	: T4
Tank special provisions (IMDG)	: TP1
EmS-No. (Fire)	: F-E

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EmS-No. (Spillage) : S-D
Stowage category (IMDG) : A
Properties and observations (IMDG) : Colourless, volatile liquids. Pure ETHANOL: flashpoint 13°C c.c. Explosive limits: 3.3% to 19% Miscible with water.

Air transport

PCA Excepted quantities (IATA) : E2
PCA Limited quantities (IATA) : Y341
PCA limited quantity max net quantity (IATA) : 1L
PCA packing instructions (IATA) : 353
PCA max net quantity (IATA) : 5L
CAO packing instructions (IATA) : 364
CAO max net quantity (IATA) : 60L
Special provisions (IATA) : A3, A58, A180
ERG code (IATA) : 3L

Inland waterway transport

Classification code (ADN) : F1
Special provisions (ADN) : 144, 601
Limited quantities (ADN) : 1 L
Excepted quantities (ADN) : E2
Equipment required (ADN) : PP, EX, A
Ventilation (ADN) : VE01
Number of blue cones/lights (ADN) : 1

Rail transport

Classification code (RID) : F1
Special provisions (RID) : 144, 601
Limited quantities (RID) : 1L
Excepted quantities (RID) : E2
Packing instructions (RID) : P001, IBC02, R001
Mixed packing provisions (RID) : MP19
Portable tank and bulk container instructions (RID) : T4
Portable tank and bulk container special provisions (RID) : TP1
Tank codes for RID tanks (RID) : LGBF
Transport category (RID) : 2
Colis express (express parcels) (RID) : CE7
Hazard identification number (RID) : 33

14.7. Transport in bulk according to Annex II of Marpol and the IBC Code

Not applicable

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

15.1.1. EU-Regulations

Contains no REACH substances with Annex XVII restrictions

Contains no substance on the REACH candidate list

Contains no REACH Annex XIV substances

Contains no substance subject to Regulation (EU) No 649/2012 of the European Parliament and of the Council of 4 July 2012 concerning the export and import of hazardous chemicals.

Contains no substance subject to Regulation (EU) No 2019/1021 of the European Parliament and of the Council of 20 June 2019 on persistent organic pollutants

15.1.2. National regulations

No additional information available

15.2. Chemical safety assessment

No chemical safety assessment has been carried out

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SECTION 16: Other information

Data sources : REGULATION (EC) No 1272/2008 OF THE EUROPEAN PARLIAMENT AND OF THE COUNCIL of 16 December 2008 on classification, labelling and packaging of substances and mixtures, amending and repealing Directives 67/548/EEC and 1999/45/EC, and amending Regulation (EC) No 1907/2006.

Other information : None.

Full text of H- and EUH-statements:	
Eye Irrit. 2	Serious eye damage/eye irritation, Category 2
Flam. Liq. 2	Flammable liquids, Category 2
STOT SE 2	Specific target organ toxicity — Single exposure, Category 2
H225	Highly flammable liquid and vapour.
H319	Causes serious eye irritation.
H371	May cause damage to organs.

Safety Data Sheet (SDS), EU

This information is based on our current knowledge and is intended to describe the product for the purposes of health, safety and environmental requirements only. It should not therefore be construed as guaranteeing any specific property of the product.